
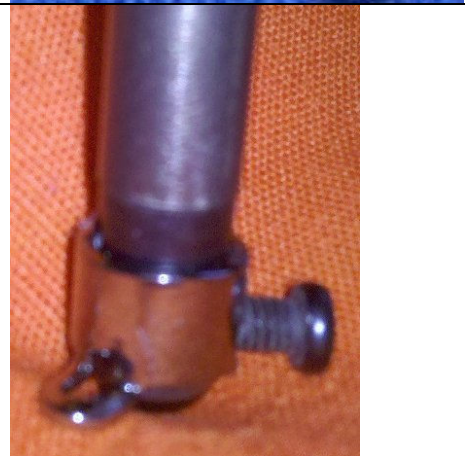
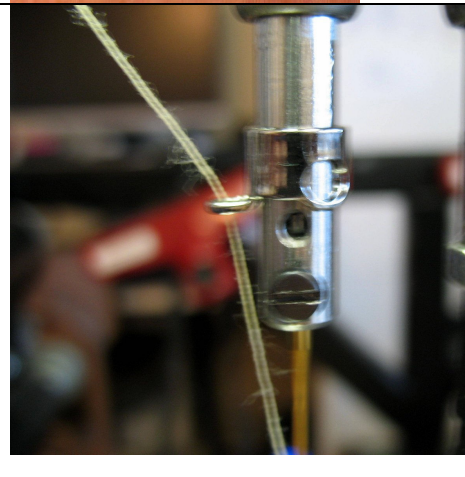


## Instructions on mounting the GAM000652 needle bar thread guide

|   |  |
|---|--|
|    | <p>If your needle set screw is on your left. Remove needle set screw. Then mount the thread guide using the square opening of the thread guide to be on the left and replace needle set screw, inserting it into the square opening of the guide. Thread guide loop will be in front and offset about 15 degrees to your right.</p>  |
|   | <p>If your needle set screw is on your right. Remove needle set screw. Then mount the thread guide using the small round opening of the thread guide to be on the right and replace needle set screw, inserting it into the small round opening of the guide. Thread guide loop will be in front and offset about 15 degrees to your left</p>  |
|  | <p><b>Optional mounting</b><br/>If your thread guide hits the presser foot you can use the optional mounting procedure. Remove the needle set screw. Slide the guide up on he bar as shown . Replace needle set screw. Turn machine over by hand and make sure guide does not hit the bottom of machine upper machine casting, or bushing. The guide fits tight and will stay in place</p> |

The bar should fit snug. They have been hand fitted and tested on a new style aluminum bar with metallic tip. They will fit even tighter on the all steel bar and tight if installing above the needle set screw on the aluminum bar. The guide should fit tight.